

CONTROLLED ENVIRONMENT AGRICULTURE

Container Farms, Controllers, Sensors And Greenhouse Automation

THE FUTURE OF CONTROLLED ENVIRONMENT AGRICULTURE IS HERE

Axalyn is a range of Controlled Environment Agriculture technologies for plant factories, Container farms and Greenhouses. Axalyn aims to augment urban farmers with hyper-local production of nutrition-dense crops. This will help democratize farming and solve for the nutrition predicament of serving 2bn additional population by the year 2050.



CONTROLLED ENVIRONMENT AGRICULTURE (CEA)

- In a CEA system, plants are grown throughout the year by controlling the key parameters of air temperature, relative humidity, VPD, evapotranspiration, carbon dioxide concentrations and light availability.
- CEA ensures higher food production vis-a-vis efforts required and enables cultivation even in areas with degraded soil. CEA provides fresh, & healthy food locally & consistently
- Vertical farming is an environmentally suitable solution to increase productivity per area as stacked layers of planting can be configured to suit the scale of the grow operation.
- Viable in non-farmland areas, such as industrial parks and unoccupied storefronts in commercial centers and increases the pace of yield growth
- It helps you to scale the production to meet the needs of supply and demand provides cost-effective solutions for high-value crops

Our Mission

Emerge as a pioneering smart sustainable farming company that leverages cutting edge green technologies and lean methodologies, to make every available space



Productivity

CEA increases a farm's production efficiency by shortening the growth cycle and increasing plant density



Availability

CEA eliminates the impacts of climate, location, and seasonality, allowing you to have any produce you choose at any time of year and in any area



Flavor

Plants are automatically provided accurate input variables of nutrients and fertilizer dosage at predetermined intervals in the container



Traceability

Traceability ensures that the steps can be traced backwards and forwards at any point in the supply chain. This enables quick corrective actions when a food quality issue is discovered



Freshness

By placing container farms closer to the consumers who will consume the produce which is grown locally



Water Conservation

CEA can save 70 to 90 percent more water than soil due to its efficiency. Water circulates throughout the system, allowing plants to absorb more of the water they require for active metabolism

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COMPLETE CONTROL OVER GROW ENVIRONMENT



CONTROLLED ENVIRONMENT

CEA is to provide protection and maintain optimal growing conditions throughout the growth stages of the plant



Vertical farming is a environmentally favorable solution to increase productivity per area



Artificial lighting benefits are high resource use efficiency, high annual productivity per unit land area



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conundrum

communities

Fork chain

savings

Addresses the food security

Contributes to the local economy

Decreases food miles in Farm-To-

Water conservation with over 90%

Creates jobs in the local

Eliminates food waste

Improves food safety



GROWERS

- Labour Cost Savings up to 30%
 - Lesser capital requirement by about
 70% for a given capacity
 - Delivers higher food quality by controlling growing conditions
 - ▶ 60% Energy Cost Savings
 - Enables farming in confined spaces
 - Makes efficient use of land resources
 - ▶ 50% Faster Growth
 - Enables produce devoid of seasonality

CONSUMERS

- Meets aspirations of health conscious consumers
- Cholesterol free high fiber produce addresses lifestyle diseases
- Live enzymes in fresh food have higher concentrations of essential nutrients
- Essential nutrients like potassium, folate and Vitamins A, C, D & B12 build immunity
- Free of fertilizer and pesticide traces
- Free of contaminants as long distance food transport is avoided



CONTAINER FARMS

The Fully Controlled Plant Factory, re-engineered shipping containers, are modular and portable vertical production environments for growing a wide range of greens, across any weather conditions. The Axalyn Plant Factory enables growers to achieve constant production of vegetables all year around. The Plant Factory utilizes artificial control of light, temperature, moisture and carbon dioxide concentrations to enable quality and consistency.

Plant Factory is an ideal option to implement Smart Controlled Environment Agriculture techniques. The microclimate management inside the container is done automatically through sensors and controllers to provide a customized optimum growing environment for a variety of plants.

Plant Factory ensures higher food production vis-a-vis efforts required and it makes production possible even in areas where it is difficult or not possible. The important factors that play a key role in the success of a plant factory are Crop selection, Lighting selection, and design.

Plant Factory is becoming more viable because of advancements in sensor technologies, LED lighting, climate control systems, analytics, machine learning, etc. The concept of growing food with indoor hydroponic gardening is localization, sustainability, and reduction of the carbon footprint



FEATURES

- Hyperlocal Farming at any place, every climate
- Round the year efficient production
- Full Thermal Shielding Container
- Automated Climate Control
- Automated Humidity Control
- Automated LED Grow Lights
- ► Available in 80, 160 & 320-squarefoot space

 Configurable as Hydroponic or Aeroponic setup

MONITORED PARAMETERS

- Air Temperature
- ► VPD
- Barometric Pressure
- ► CO2 Level
- Solar Radiation
- Nutrient Level
- ▶ Inlet Flow
- ▶ PAR

- Sterile cleanroom type operation
- Highest quality and tastiest produce
- Savings of 95% on water resources
- Clean produce no pesticides or fungicides
- Protection from outside elements for predictability
- Sustainable Farming Renewable
 Energy Sources
- Customize taste, color, texture and turgidity
- Relative Humidity
- Evapotranspiration
- Sea Level Pressure
- Dew Point
- Heat Index
- Turbidity
- Outlet Flow
- ▶ PPFD

Container Farm Pico CF-80

SPECIFICATIONS

Volume	: 15500 Ltrs
Net Weight	: 1500kg
Refrigerant	: R134a
Shelves	: 5
Plant Capacity	: 1200 Nos
Temperature Range	: 180-280 C
External Dimensions (ft)	:10(W) × 8(
Internal Dimensions (ft)	: 9'5"(W) X
Area	: 80 sft



Container Farm Nano CF-160



SPECIFICATIONS

: 31000 Ltrs	
: 2500kg	
: R134a	
: 5	
: 2200 Nos	
: 180-280 C	•
): 20(W) x 8(D) >	(8(H)
:19'5"(W) X 7'8"	'(D) X 7'9"(H)
: 160 sft	
	: 31000 Ltrs : 2500kg : R134a : 5 : 2200 Nos : 180-280 C): 20(W) x 8(D) > : 19'5"(W) X 7'8' : 160 sft



Container Farm Micro CF-320





SPECIFICATIONS

Volume Net Weight Refrigerant Shelves Plant Capacity Temperature Range External Dimensions (ft) Internal Dimensions (ft) Area

- : 62000 Ltrs
- : 4500kg
- : R134a
- : 5
- : 6000 Nos
- : 180-280 C
- : 40(W) x 8(D) X 8(H)
- : 39'6"(W) X 7'8"(D) X 7'9"(H)
- : 320 sft

CONTROLLED ENVIRONMENT AGRICULTURE - AUTOMATION SYSTEMS

The Controlled Environment Agriculture automates all the parameters of the grow operation by maintaining optimal conditions for better crop growth and bountiful yields. The Plant Factory Controller monitors and controls Air Temperature, Barometric Pressure, Relative Humidity, Solar Radiation, Water and Nutrient Flows as part of the irrigation and nutrient management system. It also monitors some derived parameters like Evapotranspiration, Dew Point, Sea Level Pressure, Heat Index, CO2 Level, Nutrient Level, Turbidity, PAR (Photosynthetically Active Radiation) and PPFD (Photosynthetic Photon Flux Density).





CONTOLLERS & SENSORS



PLANT FACTORY CONTROLLER

Plant Factory Controller automates all the parameters of the Controlled Environment by maintaining the optimal growing conditions inside the Plant Factory.



IRRIGATION CONTROLLER

The Irrigation Controller manages the hydroponic irrigation system by controlling the water pumps and solenoid valves, that are part of the Semi Controlled Plant factory nutrient system



DOSING CONTROLLER

The Dosing Controller automatically measures the pH, EC, DO and nutrient temperatures in the nutrient sampler box. The built-in algorithm will then correct the parameters as per the desired setpoints.



CLIMATE CONTROLLER





ENVIRONMENTAL SENSOR

The Environment Sensor constantly monitors Air Temperature, Relative Humidity, VPD, Evapotranspiration, Barometric Pressure, Sea Level Pressure, CO2 Level, Dew Point, Solar Radiation and Heat Index

AQUA SENSOR

Keep your greenhouse operations optimised with Aqua Sensor, the advanced solution designed to streamline nutrient tank level maintenance and monitor inlet and outlet flows effortlessly.

The Climate Controller provides a stress-free cultivation environment for crops by preventing sudden changes in the micro-climate of the Semi Controlled Plant factory

DOSING CONTROLLER (DCZ01)

The Dosing Controller automatically measures the pH, EC, DO and nutrient temperatures in the nutrient sampler box. The built-in algorithm will then correct the parameters as per the desired setpoints. The controller also sends all the measured parameters to the cloud platform, so that the farmer can monitor the farm operations anytime, any- where using the mobile app and dashboards.



MEASURED PARAMETERS

► PH ► EC ► DP (Dissolved Oxygen) ► Nutrient Temperature

SPECIFICATIONS

Display 3.2" HMI TFT

EC Measurement Units EC, CF, or TDS (500/640/700)

Water Level Monitor

PH Measurement Range 1-14 Peristaltic Pump Flow Rate 400-600 ml/min

Sunlight Detection Wavelength Band 315nm to 400nm

Dosing Channel PH Up, PH Down, Nutrient A, B, C

Dissolved Oxygen Response Up to 98% within 90 seconds **Relay Out** Sampler Pump, Heater, DO Pump, Nutrient Pump

Power Source 230V AC, 5A, 60 Watts

Nutrient Temperature Range -55 °C to +125 °C

Doser modes Auto, Schedule, Manual

IRRIGATION CONTROLLER (ICZO1)

The Irrigation Controller manages the irrigation system by controlling the water pumps and solenoid valves, that are part of the plant factory nutrient system. Irrigation control in a plant factory needs careful attention when compared to soil-based systems, due to the smaller root zone volume, greater water-holding capacity, and a higher dissolved oxygen concentration in the nutrient solution. The controller can support up to 2 zones with each zone having a dedicated nutrient tank.



MEASURED PARAMETERS

Nutrient/
 Water Level

- Inlet Flow Rate
- Outlet Flow Rate
- Solar Radiation

SPECIFICATIONS

Display	Water Pressure	Operating
3.2" HMI TFT	Resistance 2Mpa 2Mpa	Temperature Range O°C to 55°C (32°F to 125°F)
Water Flow Rate 10-200 Liter/min	Power Consumption 60 Watts	Water Level Operating Range 25cm ~ 4.5m
Power Source 230V AC, 5A	UVA (Radiation) 315nm to 400nm	Relay Operating Voltage (VDC) 5V@30A
Solenoid Valve 1 to 2 Inch 2/2 Way 220V AC Diaphragm Valve 2W-250-25	Relay Switching Voltage (VAC) 230V@30A	Usage conditions Avoid Direct Sunlight

CLIMATE CONTROLLER (CCZ01)

The Climate Controller provides a stress-free cultivation environment for crops by preventing sudden changes in the micro-climate of the greenhouse. The Climate Controller can interface with Weather Monitors to receive weather forecasts of the plant factories outdoor climate to manage the plant factory indoor climate by controlling the fan & pad system and fogging/heating system.



MEASURED PARAMETERS

∙ Air Temperature	 Relative Humidity 	► VPD	 Evapotranspiration 	• Barometric Pressure
► Sea Level	► CO2 Level	► Dew Point	 Solar Radiation 	► Heat Index

SPECIFICATIONS

Pressure

Display	Solar Radiation	Dew Point
3.2" HMI TFT	400-1100 nm	10-34 °C
Air Pressure	Heat Index	Relay Switching Voltage
0-40KPA VPD	-2 to 50 °C	230V@30A
0.45kPa - 1.25kPa		
Barometric Pressure 15kPA CO2 250- 1000ppm	Sunlight Detection Wavelength Band 390 to 400nm	Relay Operating Voltage 5V@30A
Relative Humidity	Rain Precipitation	Power Source
5-90% RH ±2%RH	0 -200 mm/h	230V AC, 5A ,60
		watts

PLANT FACTORY CONTROLLER (MCZ01)

The Multi Controller automates all the parameters of the grow operation by maintaining the optimal growing conditions inside the hydroponic Plant Factory, Container

Farm, and Indoor Farm environments for better crop growth and bountiful yields. The Plant Factory Controller

monitors and controls Air Temperature, Barometric Pressure, Relative Humidity, Solar Radiation, Water, and Nutrient Flows as part of the irrigation and nutrient management system.



MEASURED PARAMETERS

Nutrient/
 Water Level

- Inlet Flow Rate
- Outlet Flow Rate
- Solar Radiation

SPECIFICATIONS

Display 3.2'' HMI TFT

Air Pressure 0-50 °C ±2°C

Relative Humidity 5-90% RH ±2%RH

Evapotranspiration 0.1-1000 mm day

Heat Index 2 to 50 °C

Water Flow Rate (Inlet & Outlet) 10-200 Liter/min

600-900 PPFD For flowering, fruiting/ budding stage of plants

Power Source 230V AC, 5A, 60 Watts Relay Switching Voltage 230V@30A

control modes Auto, Schedule, Manual

Relay Out Sampler Pump, Heater, DO Pump, Nutrient Pump

Power Source 230V AC, 5A, 60 Watts

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ENVIRONMENTAL SENSOR (ESZ01)

The Environment Sensor Node constantly monitors Air Temperature. Relative Humidity, VPD. Evapotranspiration, Barometric Pressure, Sea Level Pressure, CO2 Level, Dew Point, Solar Radiation and Heat Index. The Environment sensor then wirelessly transmits the data to the climate controller within the plant factory.



MEASURED PARAMETERS

	1	
SPECIFICATIONS		
► Dew Point	 Solar Radiation 	Heat Index
 Evapotranspiration 	 Barometric & Sea Level Pressure 	► CO2 Level
▸ Air Temperature	 Relative Humidity 	► VPD

Display 0.96 Cm OLED Module

Evapotranspiration 0.1-1000 mm day

Sea Level Pressure 1-100hpa

Evapotranspiration 0.1-1000 mm day

CO2 Level 250-1000ppm

Dew Point 1 0-34 °C

Solar Radiation 400-1100 nm

Sunlight Detection Wavelength Band 390 to 400 nm Relay Switching Voltage (VAC) 230V@30A

control modes Auto, Schedule, Manual

Power Source 230V AC, 5A ,60 Watts

Usage Conditions Avoid Direct Sunlight

AQUA SENSOR (ASZ01)

Keep your greenhouse operations optimised with Aqua Sensor, the advanced to solution designed streamline nutrient tank level maintenance and monitor inlet and outlet flows effortlessly. Engineered to perfection, Aqua Sensor ensures precise control and management, paving the way for enhanced crop growth and yield.



MEASURED PARAMETERS

Water Level

Inlet Flow

Outlet Flow

SPECIFICATIONS

Display 0.96 Cm OLED Module

Air Pressure 0-50 °C ±2°C

Relative Humidity 5-90% RH ±2%RH

Air Pressure 0-40KPA **VPD** 0.45kPa - 1.25kPa

Operating Temperature Range O°C to 55°C (32°F to125°F)

Usage Conditions Avoid Direct Sunlight

Relay Switching Voltage (VAC): 230V@30A Relay Operating Voltage (VDC) 5V@30A

Control modes Auto, Schedule, Manual

Usage Conditions Avoid Direct Sunlight

Power Source 230V AC, 5A ,60 Watts

WEATHER STATION (WSZ01)

Weather Station revolutionizes the way farmers monitor and manage their crops by providing a comprehensive weather sensor system designed to optimize agricultural practices. With its advanced set of sensors and seamless integration with IoT technology. Weather Minder offers real-time weather data insights, enabling farmers make informed decisions and to maximize vields. Let's explore the enhanced features of this cutting-edge solution



MEASURED PARAMETERS

- Soil moisture
- Soil Temperature
 - re Relative Humidity

Atmosphere
 Temperature

Wind
 Direction

Solar
 Radiation

 Atmospheric/ Barometric Pressure

SPECIFICATIONS

Number of Nutrient Channels 1 Channel (Single)

Sensors Included Soil Minder(Sensor) Weather Minder (Sensor)

Control up with solenoid valves Solenoids for Zones

Irrigation Modes Schedule Mode

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IoT Connectivity Available (WiFi/Cellular/LoRa)

Compatibility Suitable for up to 5 acres of land

Fertigation Capability Supports precise nutrient delivery

DIY Kit Includes components, tools, and assembly instructions for DIY installation **Control and Monitoring** Remote control and realtime monitoring

Weather Integration Real-time weather data integration

Soil Health Monitoring Continuous soil health assessment

Power Supply External power source (plug-in)

OUTDOOR SENSOR (OSZO1)

The Outdoor Sensor Node constantly monitors Air Temperature, Relative Humidity, VPD, Evapotranspiration, Barometric Pressure, Sea Level Pressure, CO2 Level, Dew Point, Solar Radiation and Heat Index. The Environment sensor then wirelessly transmits the data to the climate controller within the plant factory.



MEASURED PARAMETERS

- Soil moisture
 Soil Temperature
 Relative Humidity
 Wind Speed
- Atmosphere
 Temperature

► Wind Direction Solar
 Radiation

 Atmospheric/ Barometric Pressure

SPECIFICATIONS

Number of Nutrient Channels 1 Channel (Single)

Sensors Included Soil Minder(Sensor) Weather Minder (Sensor)

Control up with solenoid valves Solenoids for Zones

Irrigation Modes Schedule Mode

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Soil Health Monitoring Continuous soil health assessment

Power Supply External power source (plug-in)



Thank You

GET IN TOUCH



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